



- easy to usevery low clip cost
- flat or round frames



## Clipping machine B-GF1

With the B-GF1 clipping machine, two steel frames are stapled onto a Bonnell spring unit. The special feature of the machine is that the staple material is very economical because the individual clips are produced continuously from a steel strip. It adapts to various rod or strip sizes. A semi-automatic function adaptable to the operator's capacity facilitates work. The machine is powered by compressed air and is supplied without a workbench, which can be made to customer requirements.

Technical data	
production	up to 30 single spring units/hour, depending on the skill of the operator
round frame wire diameter	3,5 - 5,0 mm
flat frame strip size	width: 6 - 10 mm thickness: 1,4 - 1,8 mm
clipping material steel strip size	width: 10 mm thickness: 0,6 - 0,7 mm
tensile strength clip strip	40 kg/mm2
spring end ring diameter DFi	70 - 90 mm
spring wire diameter	1,9 - 2,4 mm
min./max. diameter clip strip roll	300/700 mm
air supply pressure	6 bar
compressed air consumption	17 m³/hour
machine size	560 x 450 x 920 mm
clip strip unwinder size	310 x 740 x 850 mm
weight of the machine	120 kg
weight of the clip strip unwinder	30 kg
size of working area	5500 x 4500 mm





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